

Standardization of Procedures and Controls

**in Chemical Challenge Testing of
Respirator Cartridges and Canisters**

C.R. (Gus) Manning

Service Life Testing

with Chemical Challenge Agents

- Conducted by a small community of expert labs who have developed esoteric test methods containing complex elements that are not well-understood or discussed outside a small circle of aficionados.
 - Could be considered by some as a “Cult”
- Perhaps, some aspects of practices in our cult could be improved by an increased dialogue leading to increased ...
 - Standardization of Procedures and Controls

Aspects of Chemical Challenge Agent Testing

- Difficult & Highly Specialized
 - Methods are not taught in any Schools
- Small No. of Qualified Laboratories
 - Majority are Government Labs
- Small No. of Vendors of Test Equipment
 - Custom-made Equipment is Prevalent
- Few Forums for Idea-Sharing Between Labs
 - No Specialist Journals or Technical Meetings

Analytical Chemistry Testing

Food and Drug Testing, Blood Testing, Air Sampling

- Difficult & Highly Specialized
 - But Methods **ARE** taught in Schools
- **Large** No. of Qualified Laboratories
 - Accreditation of Labs is common
- **Large** No. of Vendors of Test Equipment
 - Example: Pittsburgh Conference (Pittcon)
- **Many** Forums for Idea-Sharing Between Labs
 - Many Journals and Technical Meetings

Technical Associations

who have more standardized methods (procedures & controls)

- College of American Pathologists (blood chemistry)
 - Proficiency Testing
- United States Pharmacopeia (drug chemistry)
 - Standard Methods & Proficiency Testing
- Association of Analytical Communities (food chemistry)
 - Standard Methods & Proficiency Testing
- American Industrial Hygiene Assn (air sampling)
 - Proficiency Testing

Aspects of Standardization

- Standardization of Procedures & Controls
 - Writing and Communicating Methods (Procedures & Controls) among many users
 - Round Robin Testing Protocols
 - Test Method Evaluation
 - General Improvement in Test Methods
- Round Robin (Proficiency) Testing
 - Uniform Test Articles distributed to Labs.
 - Compare Results from different Labs.

What Happens

*When Standardization of Procedures
& Controls is Implemented*

- Standard Test Methods
 - Users evaluate methods more closely
 - Users argue about method details
 - Users publish articles about Methods
- Round Robin (Proficiency) Testing
 - Labs are supposed to be evaluated
 - Test Methods are actually evaluated

Need for Standardization

How do we know if Standardization and Proficiency Testing are necessary ?

- A Lab testing replicate articles (believed to be “identical”) obtains results that seem to be significantly different.
- Two different Labs testing seemingly “identical” articles obtain results that seem to be significantly different.

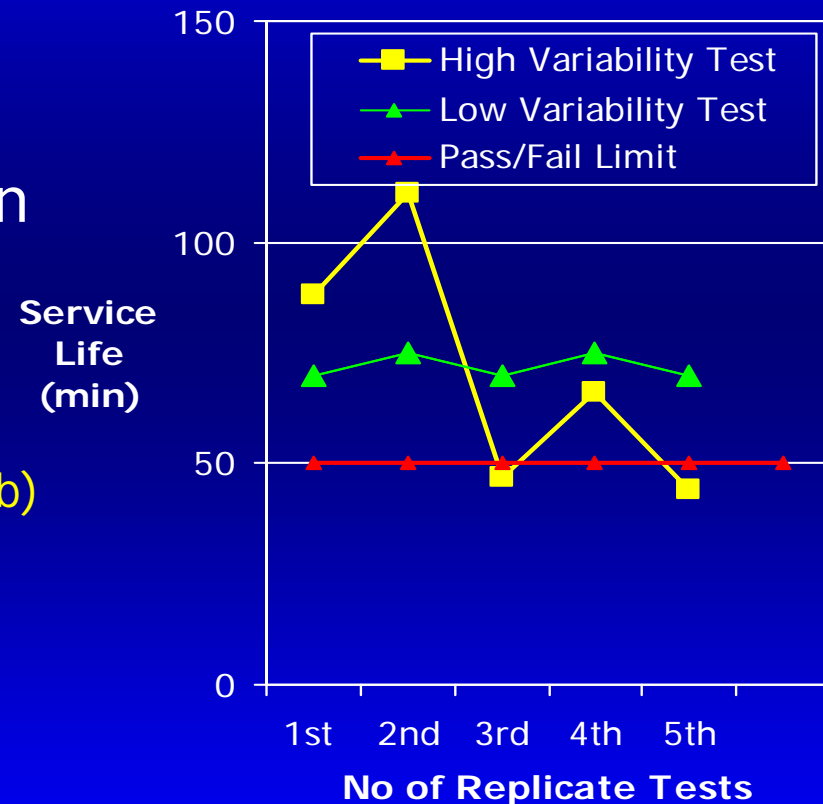
To Make a Case

For Standardization of Procedures & Controls

- We will talk a little about Test Method Evaluation which looks into the variation of procedures we use in Chemical Challenge Testing.
- Listeners can reflect upon whether or not, **in your experience**, replicate tests of (seemingly) identical articles often lead to significantly different results.

Test Result Variations

- Test Variations can be observed in Round Robin Tests using
 - Different Labs
 - Different Analysts (Same Lab)
 - Different Procedures



Test Method Evaluation

Scientific approach ...

- Seeks to **analyze methods rather than blame people** or labs for differences in test results.
- Control of Test Parameters contained within each Test Methods lead to control of Test Results.

Terms in Test Method Evaluation

Meaning of "Error"...

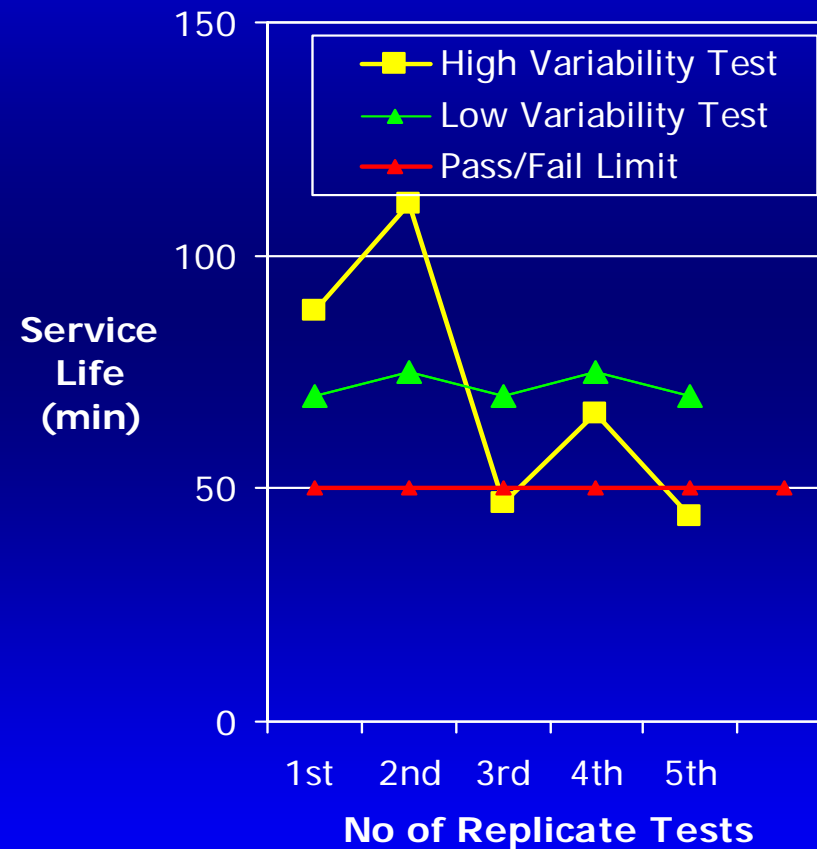
- ERROR = VARIABILITY Due to Extraneous Factors
 - Factors other than the TEST ITEM
 - Observed in REPLICATE TESTS

Significance ...

- In Evaluation of APR Service Life ...
VARIABILITY due to Extraneous Factors
needs to be minimized.

Test Method Error (variation)

- Test Variations observed when identical Items are Tested multiple times
- To evaluate Items fairly, Test Variations must be minimized



Test Method Variability

Questions...

- Do variations that are allowed in the current Tests cause substantial variations in measured Service Lives independent of the Test Item?
- How much does each parameter contribute to overall measured variation in Service Life?
- Is there a way to control such variations?

How Test Variations Arise

Causes...

- The Test Result (Service Life, **min**) has a characteristic sensitivity to each Test Parameter
- Five (5) **or more** Test Parameters must be accurately and precisely applied during the Test
- **Some Test Parameters are more difficult to Control than others**
- The Test Result is more sensitive to the some Test Parameters than others

Chemical Challenge Tests

Basic Test Parameters ...

- Challenge Agent Conc'n (ppm)
- Air Flow Rate (L/min)
- Time of Test (min)
- Break-Through Conc'n (ppm)
- Air Conditioning (Temp & RH)
- Pre-Conditioning (Temp, RH, and Flow Rate)

Chemical Challenge Tests

Secondary or "Hidden" Test Parameters ...

- Temperature effect on Relative Humidity
 - an error in one propagates to the other
- Gas Concentrations (at various times)
- Accuracy of purchased Gas Standards
- Instrument Accuracy (at various times)
- Instrument Selectivity (interferences)
- The Written Test Method (itself) - Whether all Test Parameters are clearly specified

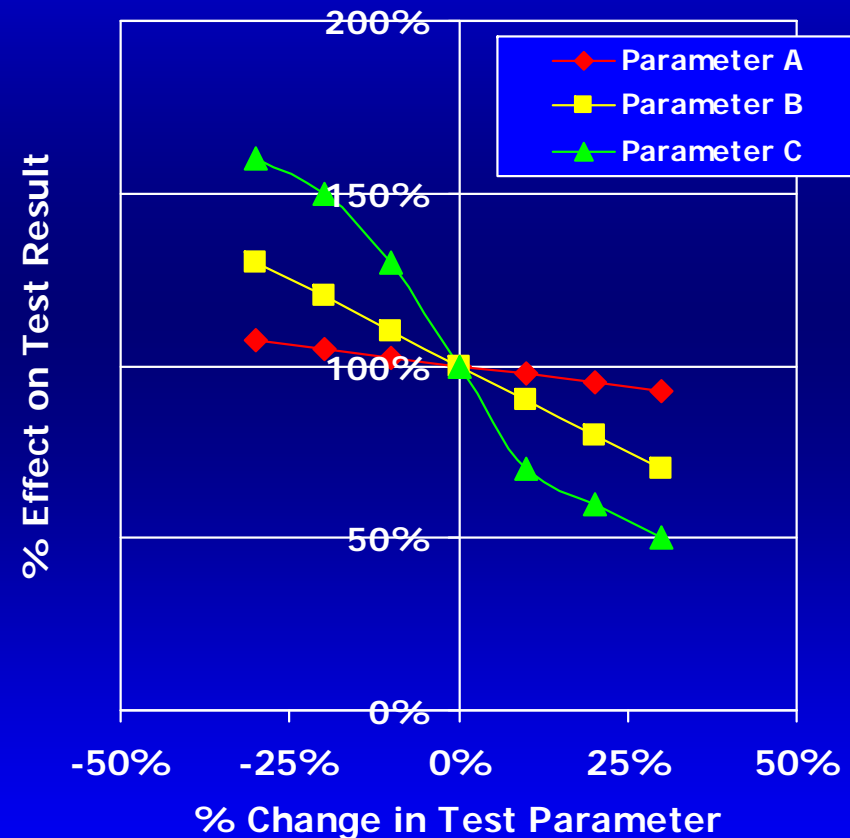
Sensitivity of Test Result to Test Parameters

- The Test Result is more sensitive to variations in some Test Parameters than in others

A – Not Very Sensitive

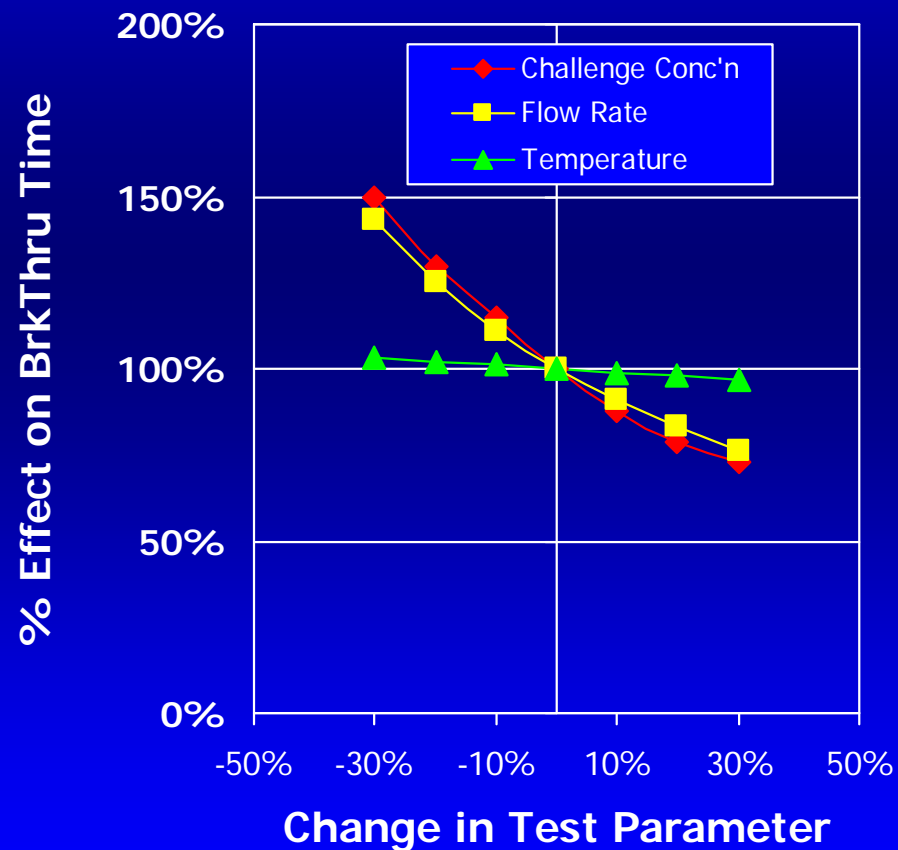
B – Proportional

C – Very Sensitive



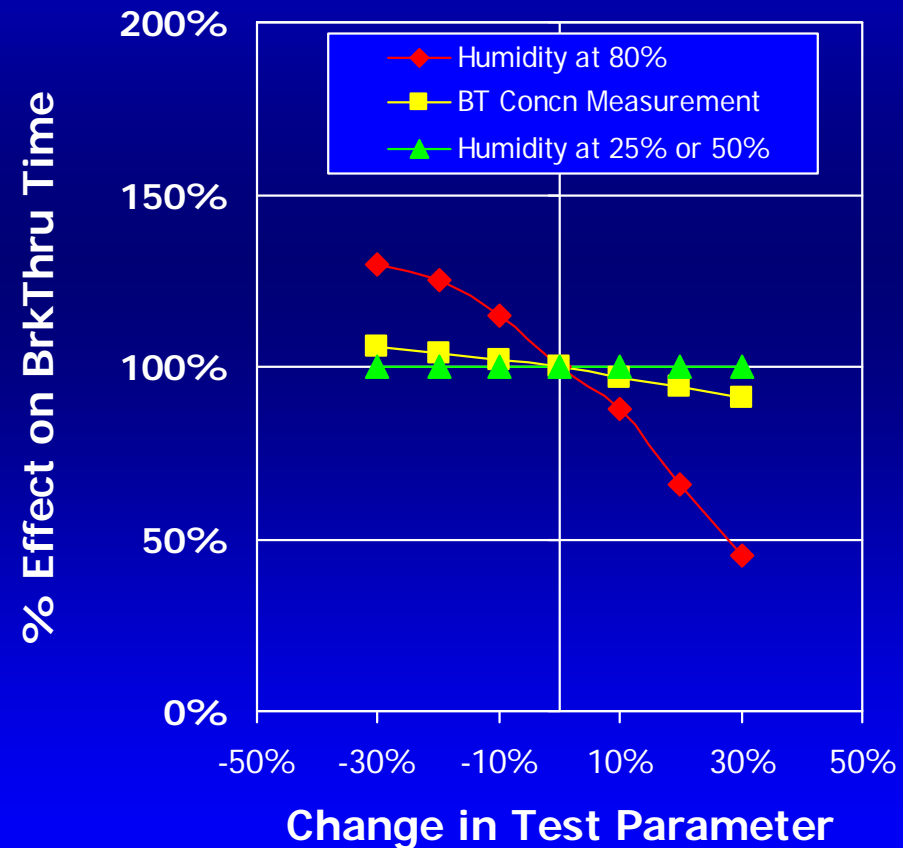
Sensitivity of Test Result to Test Parameters

- The Test Result is more sensitive to some Test Parameters
 - Control of Challenge Agent Concentration
 - Control of Flow Rate
- Not so sensitive to
 - Temperature
 - (Measured as °C)



Sensitivity of Test Result to Test Parameters

- The Test Result is more sensitive to some Test Parameters
 - Humidity Variation above 80%
- Not so sensitive to
 - Measurement of Break Through Concentration
 - Variation in control of RH at 25-50%



Estimated Variation in Generating Challenge Agents

<i>Type of Challenge Agent</i>	<i>Estimated Variation</i>
Agent Concentration Control & Measurement	$\pm 5 - 50 \%$
Stable, Compressed Gas	$\pm 5 \%$
Stable, Volatile Liquid	$\pm 10 \%$
Reactive Liquid	$\pm 10-50 \%$
Non-Volatile Liquid or Solid	$\pm 10-50 \%$

Error Budgeting in Test Methods

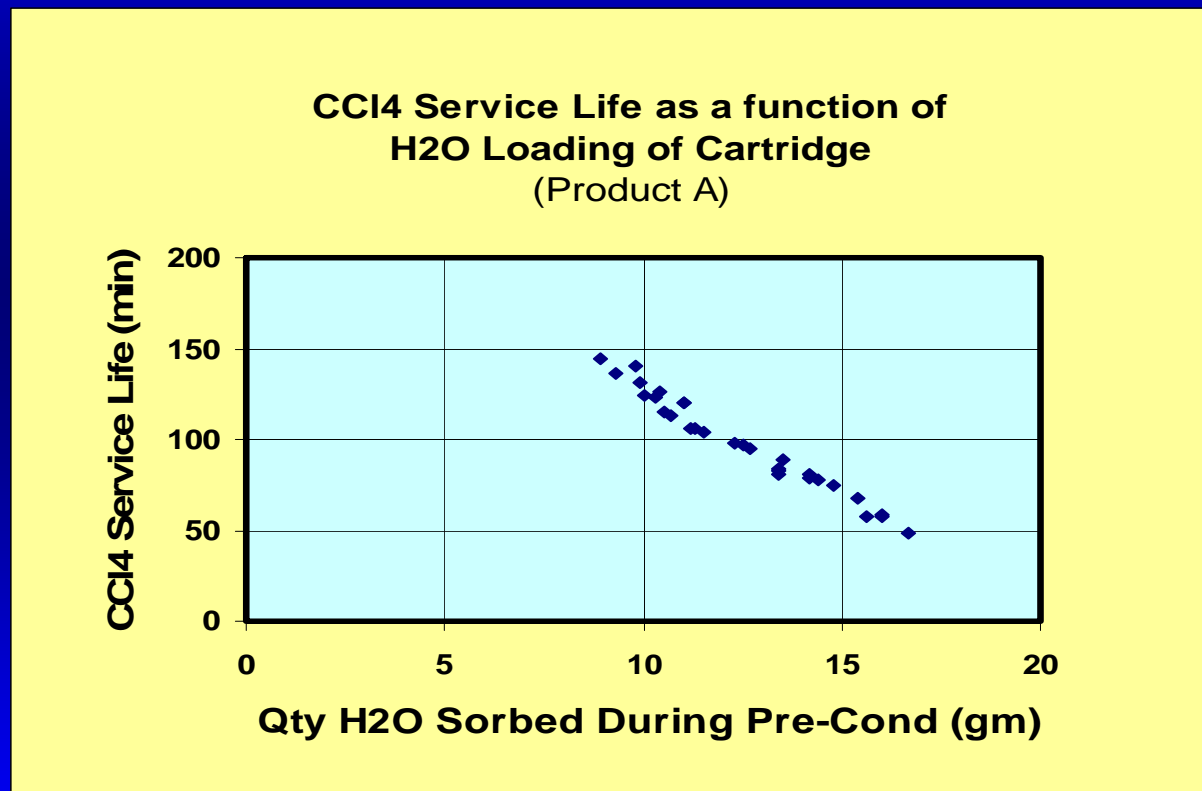
Estimates ...

<i>Test Parameter</i>	<i>Allowed Parameter Variation</i>	<i>Induced Test Result Variation</i>
Agent Conc'n	$\pm 10\%$	$\pm 10\%$
Flow Rate	$\pm 3\%$	$\pm 3\%$
Temp	$\pm 5\%$	$\pm 1\%$
RH	$\pm 5\%$	$\pm 1\%$
Break-Through Measurement	$\pm 5\%$	$\pm 1\%$

TOTAL Test Variation (estimated) = $\pm 16\%$

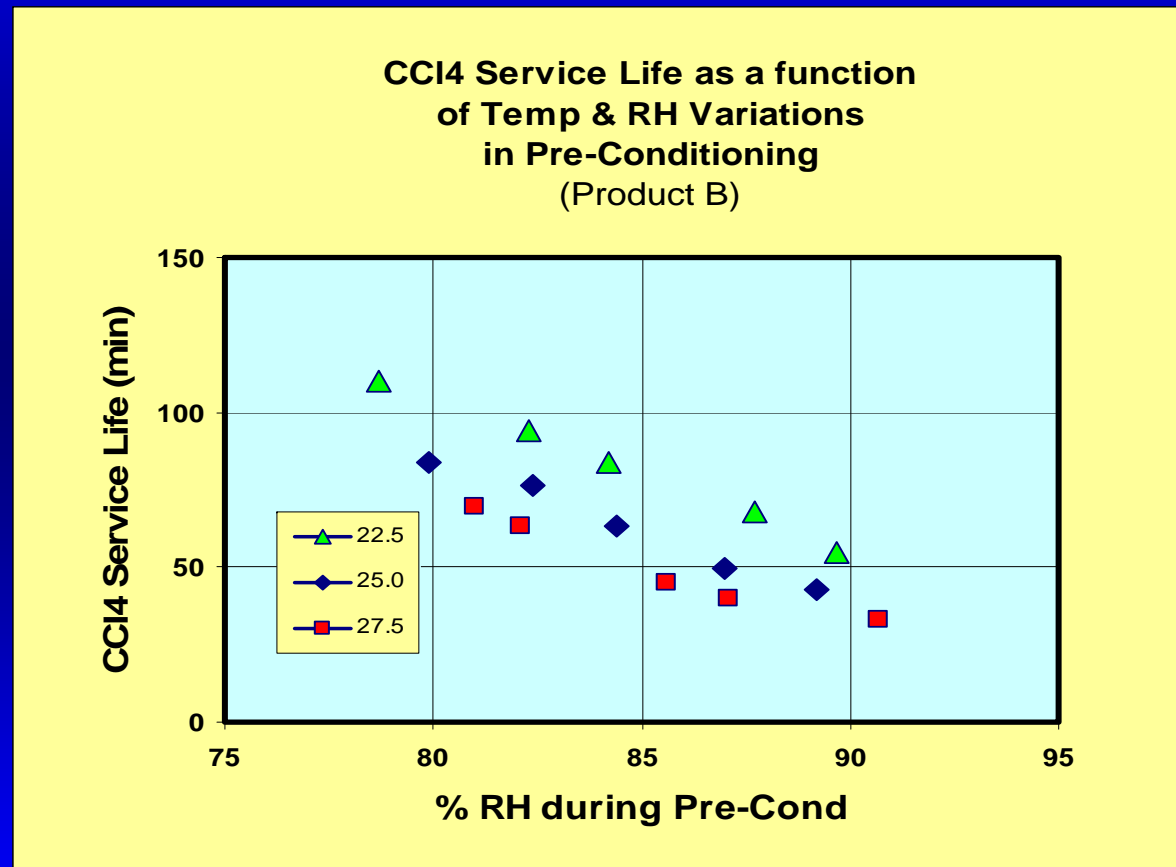
Example...

Effect of Moisture Load on Measured Service Life



Example...

Effect of Humidity on Measured Service Life



Making a Case

For Standardization of Procedures & Controls

- We have now looked into the variation of some of the processes and procedures we use in APR Cartridge and Canister Testing.
- Listeners have had time to reflect on whether, **in your experience**, replicate tests of (seemingly) identical articles often have led to significantly different results.

Aspects of Standardization

- Standardization of Procedures & Controls
 - Writing and Communicating Methods
(Procedures & Controls) among many users
 - Round Robin Testing Protocols
 - Test Method Evaluation
 - General Improvement in Test Methods
- Round Robin (Proficiency) Testing
 - Uniform Test Articles distributed to Labs.
 - Compare Results from different Labs.

What Happens

When Round Robin Testing is Implemented

- Proficiency Testing
 - Labs are supposed to be evaluated
 - Test Methods are actually evaluated
- Standard Test Methods
 - Users evaluate methods more closely
 - Users argue about method details
 - Users publish articles about Methods

How Would We Do Proficiency (Round Robin) Testing?

- Acquire a significant quantity of APR Cartridges believed to be uniform in content and character (i.e. a “good lot”).
 - Document SOP for Cartridge Preparation.
- Submit samples to different labs for the same type of test.
 - Specific, Control, or at least Document the Test Methodology that is actually used
- Record test results in a format that facilitates comparison among the different labs performing the tests.
 - Specify how data is to be reported and analyzed.

Possible Round-Robin Tests

<i>Agent</i>	<i>Possible Method Issues</i>	<i>Possible Lab-to-Lab Variation</i>
SO ₂	No significant problem	$\pm 7\%$
HCN	Must Detect Breakthrough of 2 gases	$\pm 10\%$
Acrolein	Reactive, Very Volatile Liquid	$\pm 25\%$
ClO ₂	Must generate with Reactor using Cl ₂	$\pm 25\%$
CN (Tear Gas)	High boiling, difficult to volatilize	$\pm 25\%$

Evolution

Toward future improvement ...

- Conduct Round Robin Testing.
- Publish more details of Test Methods.
- Publish discussions of Procedures & Controls and their effect on Test Results.
- Refine Test Methods.

Final Comments

- Standardization Procedures and Controls is required in order for Laboratories to comply with ISO 17025 (general standard for “testing and calibration labs”).
- ISO 17025 is incorporated into the AIHA’s current LQAP program for accreditation of Laboratories engaged in in Air Sampling and analysis.
- Extension of this approach to Chemical Challenge Testing for Respirator Service Life is feasible.